ADVIK P1	TPM CIRCLE NO :- 3	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :	LOSS NO. / STEP									
	DEPT :- Q.A	RESULT AREA	P	Q	DEF :- A		C	D	S	M	

CELL :- A247	CELL NAME:- BKT	MACHINE / STAGE :- SPM	OPERATION :- Tapping.

KAIZEN THEME –To avoid A247 BKT M8x1.25 Tapping oversize

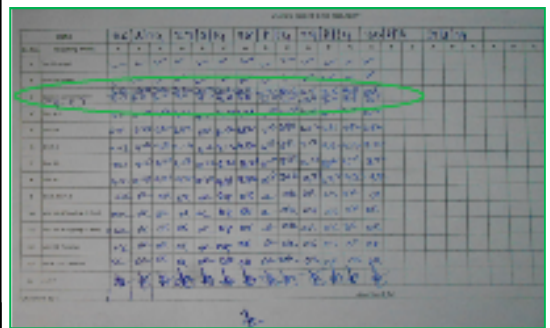**IDEA :-** 1) Check sheet to be updated & monitoring to be started .

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS –A247 BKT M8x1.25 Tapping oversize

COUNTERMEASURE:
1) Check sheet updated .
2) Monitoring started
3) Responsibility change from maintenance dept. to production

BENCHMARK	95 No.
TARGET	0 No.
KAIZEN START	25.08.2014
TARGET DATE	25.08.2014
KAIZEN FINISH	25.08.2014

TEAM MEMBERS :-
Nana Ugale, Vishal Chougule
Ganesh Padwalkar ,Vijay Walunj,

BENEFITS :-

1. **Prevent Re-occurrence Defect**
2. **Reduce COPQ.**

BEFORE | **AFTER**

KAIZEN SUSTENANCE

WHAT TO DO- Check sheet implemented

WHY - WHY ANALYSIS :-
Why 1 – A247 BKt M8x1.25 Tapping Oversize .

Why 2 – Coolant concentration not maintain within 3 to 5% .

Why 4 – No monitoring on coolant concentration .

.

RESULT :-

Currently 100 % checking

HOW TO DO:-Check with refract meter

FREQUENCY : Daily

ROOT CAUSE- – No monitoring on coolant concentration .

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE:- 25.08.2014
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
–	Lever	26.08.2015	Nana ugle	Completed